



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	420	1889	CRANKSHAFT	1,1		
2	28	30250	KEY, FLYWHEEL DR	1,1		
3	531	1884A 2	CENTER MAIN BEARING ASSEMBLY	2,2		
4	17	20032	DOWEL PIN, CENTER MAIN BE	4,4		
5	29	26114	BEARING, NEEDLE - OUTER RACE	112,11:		
6		26113	RACE, OUTER (PAIR)	2,2		
7	53	26933	RING, SNAP - OUTER RACE	2,2		
8	17	31245	DOWEL PIN, STEPPED	2,2		
9	10	29968	SCREW, CENTER MAIN BEARING	4,4		
10	11	20184	NUT, BEARING CLAMPING SCREW	4,4		
11	530	1881A 3	MAIN BEARING ASSEMBLY, VALVE	3,3		
12	17	20032	DOWEL PIN, MAIN BEARING	30,		
13	10	30259	SCREW, MAIN BEARING CLAMPING	6,		
11	533	2034A 2	MAIN BEARING ASSEMBLY, VALVE	,3		
12	17	20032	DOWEL PIN, MAIN BEARING	,30		
13	10	25313	SCREW, MAIN BEARING CLAMPING	,6		
--	11	29469	NUT, MAIN BEARING CLAMPING	,6		
14	34	32203A 1	REED SET, MATCHED - MAIN BEARING	3,3		
15	34	31240	REED STOP, MAIN BEARING REED	12,12		
16	12	26014	WASHER, REED STOP MOUNTING	12,		
17	10	20055	SCREW, REED STOP MOUNTING	12,		
17	10	29465	SCREW, REED STOP MOUNTING	,12		
--	11	29468	NUT, REED STOP MOUNTING SCREW	,12		
18	732	1893A 4	PISTON AND PISTON PIN ASSEMBLY	6,6		3
19	40	32118	LOCK RING, PISTON PIN	12,12		
20	39	31329A12	RING, PISTON (3/32" THICK)	12,12		3
18	732	2045A 4	PISTON AND PISTON PIN ASSEMBLY	,6		4
19	40	32118	LOCK RING, PISTON PIN	,12		
20	39	32921A12	RING, PISTON (5/64" THICK)	,12		4
21	611	1885A 2	CONNECTING ROD AND CAP ASSEMBLY	6,6		
22	10	20060	SCREW, CONNECTING ROD	12,12		
23	11	20061	NUT, CONNECTING ROD SCREW	12,12		
24	29	30403	BEARING, NEEDLE - CRANKPIN	192,19:		
25	29	30401	BEARING, NEEDLE - PISTON PIN	150,15:		
26	12	29681	WASHER, NEEDLE LOCATING	12,12		
--	732	1980A 1	PISTON AND PISTON PIN ASSEMBLY	6,6		3
--	39	32120A12	RING, PISTON (.015 OVERSIZE)	12,12		3
--	732	2194A 1	PISTON AND PISTON PIN ASSEMBLY	,6		4
--	39	33945A12	RING, PISTON (.015 OVERSIZE)	,12		4